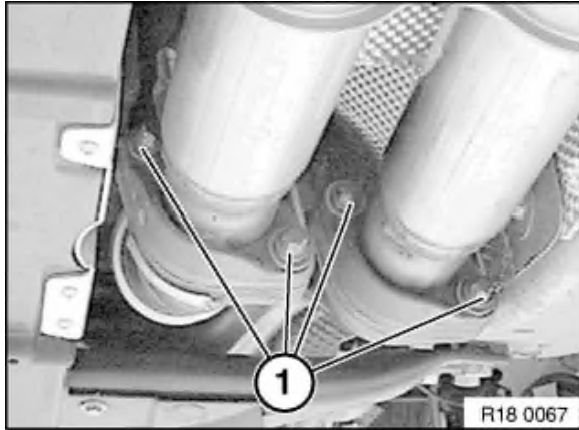


**Caution!**

Support catalytic converter on jack.

Disconnect plug connector for Lambda oxygen sensor.



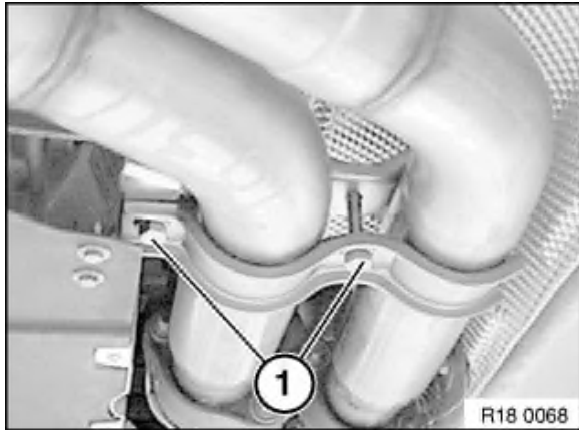
Release screw connections (1) between exhaust manifold and catalytic converter.

**Installation:**

Check gaskets and replace if necessary.

Replace self-locking nuts.

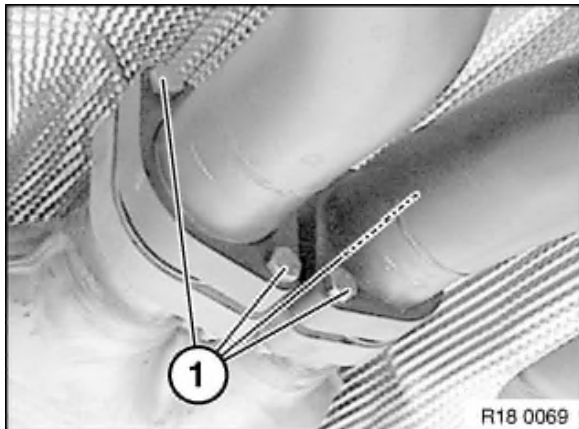
Coat thread with copper paste -CRC-, refer to BMW Parts Service.



Release hexagon bolts (1) and remove retaining bracket from below.

**Installation:**

After the installation of the exhaust system is complete, align the exhaust bracket without tension.



Release screw connections (1) between catalytic converter and rear mufflers.

**Installation:**

Check gaskets and replace if necessary.

Replace self-locking nuts.

Coat thread with copper paste -CRC-, refer to BMW Parts Service.

Remove catalytic converter from below.